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**BEST tech**



[www.jain.co.kr](http://www.jain.co.kr)



Southern Instruments

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# ULTRASONIC FLOWMETER



**JAIN** TECHNOLOGY

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# *Technology Goes with Flow*



## **Industrial & Defense Instruments**

- Clamp-on Ultrasonic Flowmeter
- Solar Energy Flowmeter System
- Ultrasonic Gas Flowmeter
- Ultrasonic Energy Meter
- Ultrasonic Water Meter
- Defense Products

## Vision

**JAIN** means Human & Nature, and our technology is to develop professional technology for our homes, our lives, our kids.

## Products

Producing Ultrasonic Flowmeter, Water Meter, Sewer Pipe Flowmeter, Gas Flowmeter, Energy Meter.

## Calibration

Laboratories are accredited by the International Standards Act.



## Defense

Producing Counter Sniper Detection System, Fire-Cracker, Smart Target.

## R&D

The high-tech development of industrial with supports from government.

## Technology Goes with Flow ~

JAIN TECHNOLOGY is specialized company for sound related instruments. Especially JAIN TECHNOLOGY make fully digitalized various kind of ultrasonic flowmeters for liquids and gas. Also, Jain Technology has CERTIFIED CALIBRATION LABORATORY for liquid flow in accordance with the recognized International Standard ISO/IEC 17025:2005.

JAIN TECHNOLOGY provides the total solutions of the ultrasonic flow measurements from planning and design, through to manufacturing, installation and commissioning. We deliver a complete range of flow measuring services, as well as specialized assistance in a range of ultrasonic flowmeters.

In addition, JAIN TECHNOLOGY involved in DEFENSE projects using sound localization technologies for sniper localization and bullet detection.

“Technology Goes with Flow ” is Jain’s slogan in order to develop best accurate ultrasonic flowmeters based on Digital Signal Processing algorithm and technology.

Thank you.

## History

- 2020** • INNO-Water Company
- 2019** • Accredited Korea Calibration Laboratory by KOLAS  
• Green Technology Certified
- 2018** • 'Sewer Flowmeter' Patent Registered
- 2016** • Excellent Product Certified  
• G-PASS company (Excellent Company for Overseas)  
• Seoul Waterworks Public-Private Partnership Member by Seoul City
- 2015** • Accredited Korea Calibration Laboratory by KOLAS
- 2014** • Green Technology Products Certified  
• Excellent Performance Products Certified  
• K-Water Private Contract Certified  
• Ministry of Defense Award
- 2013** • ISO 14001 Certified  
• INNO-BIZ Certified  
• Venture Business
- 2012** • Next Generation Export Small & Medium Business  
• KOTRA Excellent Export Award
- 2011** • Excellent Product Certified
- 2010** • NEP(New Excellent Product) Recertified -  
Clamp-On Ultrasonic Flowmeter)  
• Prime Minister Award
- 2009** • CE Certified
- 2007** • ISO 9001 Certified  
• NEP(New Excellent Product) Certified - Clamp -  
On Ultrasonic Flowmeter  
• INNO-BIZ Certified  
• Prime Minister Award  
• Ministry of Commerce Award  
• Excellent Product Certified  
• Ministry of Environment Award
- 2006** • NET(New Excellent Technology) certified  
• Research Institute Certified
- 2005** • Project Developer for Next Generation Core Technology
- 2003** • Venture Business
- 2001** • Ministry of Commerce Award
- 1997** • Promising Small & Medium Enterprise
- 1991** • Company Established  
• Registered Korean Calibration Laboratory(Liquid flow field)

# Certification

**EC declaration Of Conformity**  
**CE**  
according to LVD Directive 2014/35/EU

*the following equipment complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type as brought into circulation by us. In case of alteration of the equipment, our signed approval and this declaration will have no validity.*

**Applicant** : JAIN TECHNOLOGY  
**Address** : 2710, E&C Venture Dream Tower 4, 3A, Digital-ro 33-gil, Gwangju, South Korea  
**Manufacturer** : Same as above applicant  
**Address** : Same as above applicant's address  
**Report No.** : STD-50719

**Equipment Description** : Clamp-on Ultrasonic Flowmeter  
**Equipment Type** : XONIC-108LM (4 Ch. Sensor interface)  
**Family Model** : XONIC-108M (2 Ch. Sensor interface)  
**Test Required** : IEC 61010-1:2010(1<sup>st</sup> Ed.)  
 EN 61010-1:2010(2<sup>nd</sup> Ed.)

Issued by:  
 Interintek Engineering Co. Ltd.  
 Safety Laboratory  
 47, Pilgae 1-ro, Gangneung-gu, Gangwon-do, Korea  
 Tel: +82-2-6011-9934 Fax: +82-2-6011-9935  
 www.interintek.com

Date: November, 25, 2019

*M.C. Shin*  
 Director  
 Interintek Engineering Co., Ltd.

**EC declaration Of Conformity**  
**CE**  
according to LVD Directive 2014/35/EU

*the following equipment complies with the appropriate basic safety and health requirements of the EC Directive based on its design and type as brought into circulation by us. In case of alteration of the equipment, our signed approval and this declaration will have no validity.*

**Applicant** : JAIN TECHNOLOGY  
**Address** : 2710, E&C Venture Dream Tower 4, 3A, Digital-ro 33-gil, Gwangju, South Korea  
**Manufacturer** : Same as above applicant  
**Address** : Same as above applicant's address  
**Report No.** : STD-50717

**Equipment Description** : Clamp-on Ultrasonic Flowmeter  
**Equipment Type** : Xsona-UR  
**Family Model** :  
**Test Required** : IEC 61010-1:2010(1<sup>st</sup> Ed.)  
 EN 61010-1:2010(2<sup>nd</sup> Ed.)

Issued by:  
 Interintek Engineering Co. Ltd.  
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 Tel: +82-2-6011-9934 Fax: +82-2-6011-9935  
 www.interintek.com

Date: November, 25, 2019

*M.C. Shin*  
 Director  
 Interintek Engineering Co., Ltd.

**Certificate of Green Technology**

Certificate No. : GT-19-00649  
 Company : Jain Technology Co., Ltd.  
 President : Shin, Min-chul  
 Address : 55, Digital-ro 33-gil, Gwangju, South Korea 710, Guro-dong, E&C Venture Dream Tower 2  
 Technology : Flow measurement technology using transit-time clamp-on ultrasonic flowmeter  
 Classification No. : T030401

We hereby certify that the above-mentioned Technology has been approved as a Green Technology by the Ministry of Environment of the Korean Government under Article 32 of the Framework Act on Low Carbon, Green Growth and Article 27 of the Management Code on Green Certification System.

Date of Issue : 2019.04.18  
 Date of Expiration : 2022.04.17

**Ministry of Environment**

*This certificate is valid for 3 years since the day it has been issued. If you would like to extend, you have to request extension three months prior to the expiration date.*

**Certificate of Registration**

This is to certify that:  
**Jain Technology Co., Ltd.**  
 710, E&C Venture Dream Tower 2, 55, Digital-ro 33-gil, Gwangju, South Korea, Republic of Korea

Has been assessed by International Certification Registrar Ltd., in respect of their Quality Management System and found to comply with:

**ISO 9001:2015**

Approval is hereby granted for registration providing the rules and conditions relating to certification are observed at all times.

**Certification Scope:**  
 Design, development, manufacture, installation and servicing of ultrasonic flow meters, measuring instrument, ultrasonic watermeter, automatic control instrument and water treatment equipment

Certificate Issue Date : 11<sup>th</sup> March 2021 Initial Issued Date : 11<sup>th</sup> March 2015  
 Expiration Date : 11<sup>th</sup> March 2024 Certificate No. : Q121317

The Seal of ICR Limited was herein affixed in the presence of:

*Shin Sang-woo*  
 President

**ICR**  
 International Certification Registrar Ltd.

**Certificate of Registration**

This is to certify that:  
**Jain Technology Co., Ltd.**  
 710, E&C Venture Dream Tower 2, 55, Digital-ro 33-gil, Gwangju, South Korea, Republic of Korea

Has been assessed by International Certification Registrar Ltd., in respect of their Environmental Management System and found to comply with:

**ISO 14001:2015**

Approval is hereby granted for registration providing the rules and conditions relating to certification are observed at all times.

**Certification Scope:**  
 Design, development, manufacture, installation and servicing of ultrasonic flow meters, measuring instrument, ultrasonic watermeter, automatic control instrument and water treatment equipment

Certificate Issue Date : 11<sup>th</sup> March 2021 Initial Issued Date : 11<sup>th</sup> March 2015  
 Expiration Date : 11<sup>th</sup> March 2024 Certificate No. : E190317

The Seal of ICR Limited was herein affixed in the presence of:

*Shin Sang-woo*  
 President

**ICR**  
 International Certification Registrar Ltd.

**Korea Laboratory Accreditation Scheme**

**CERTIFICATE OF ACCREDITATION**

**Jain Technology Co., Ltd**

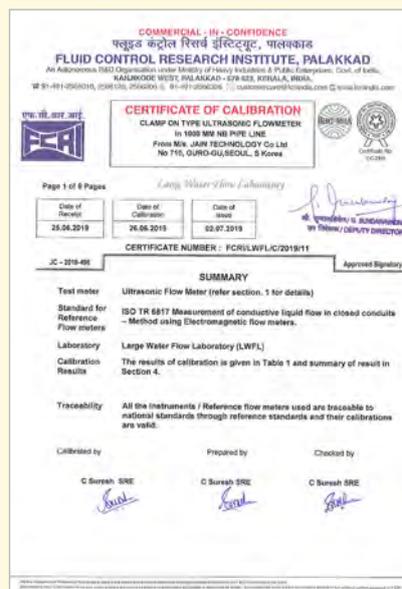
Accreditation No. : KCS1510  
 Cooperation Registration No. : 160115-000826  
 Address of Laboratory : 47, Pilgae 1-ro, Gangneung-gu, Gangwon-do, Yongmugong-gil, Gangneung, Republic of Korea  
 Date of Initial Accreditation : Nov. 9, 2015  
 Duration : Nov. 9, 2019 - Nov. 8, 2023  
 Scope of Accreditation : Attached Annex  
 Date of Issue : Nov. 8, 2019

This calibration laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system, (rely on joint ISO-ILAC-IAF Communication).

*Lee Sang Woo*  
 Administrator  
 Korea Laboratory Accreditation Scheme

Korea Laboratory Accreditation Scheme (KALAS) is a agency of the IAC/ILAC/IAF recognized organization

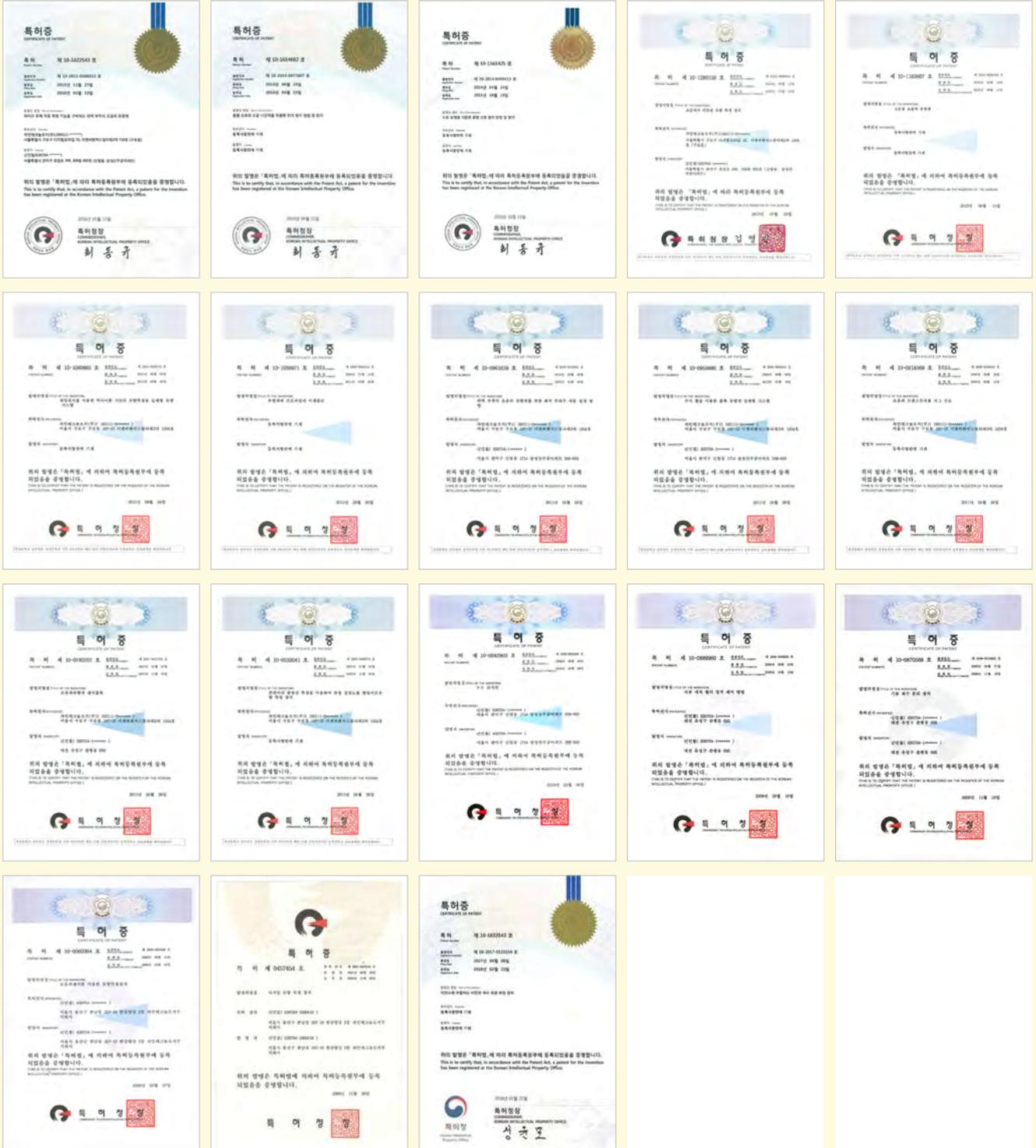
# Certification



# Patent

# Patent (~ 2018)

- |            |  |            |   |
|------------|--|------------|---|
| 10-1622543 | Clamp-on ultrasonic flowmeter with automatic pipe thickness measurement                  | 10-0918369 | Zig Structure for ultrasonic sensor   |
| 10-1060665 | Integrated flow system for measuring flow rate based on thermosyphon using solar cell    | 10-0889960 | Control method of automatic cleaning filter device  |
| 10-1290159 | Ultrasonic partly filled tube flow measuring device                                      | 10-0870568 | Oil recovery separator  |
| 10-1183667 | Ultrasonic flowmeter for high temperature  | 10-0780707 | One Body Ultrasonic Transducer Block  |
| 10-1038971 | Flowmeter and profiler assembly  | 10-0560364 | Flow measurement device using ultrasonic sensor   |
| 10-1614602 | Location detection method and apparatus using time difference of arrival of sound signal | 10-0532041 | Flow measurement device that improves measuring accuracy by using charge and discharge characteristics of condenser |
| 10-1561425 | Sound signal detection method and apparatus using a signal mode                          | 10-0457454 | Digital flow measurement device   |
| 10-0961639 | Automatic optimal frequency configuration method for clamp-on type ultrasonic flowmeter  | 10-1833543 | Low-carbon partly filled pipe sewage flow measurement device  |
| 10-0959880 | Block flow meter integrated system using vertical pool                                   |            |   |
| 10-0942903 | Leak detection pipe  |            |   |



# Overseas Sales Network



# Flowmeter Calibration Procedure



## Purpose of Flowmeter Calibration

Calibration refers to the act of evaluating and adjusting the precision and accuracy of measurement equipment. Instrument calibration is intended to eliminate or reduce bias in an instrument's readings over a range for all continuous values.

Calibration is required in accordance to the frequency of use, durability, and the environment after certain period of time.

Top priority of flowmeters are accuracy and performance. Allows manufacturer to procure suitability of various regulations and law.

## Procedure

As an International Calibration Laboratory as KOLAS certified, Weighting System for Standard Liquid Flow facility is available. The maximum flow is 450m<sup>3</sup> per hour, and could calibrate up to 300mm pipe.

## Facility Environment

Calibration laboratory always maintains clean environment. Pressure gauge, thermometer, hygrometer are used to keep record of calibration environment. Correction is progressed after equilibrium temperature.

## KOLAS(17025) Certified FLOW TEST ABILITY

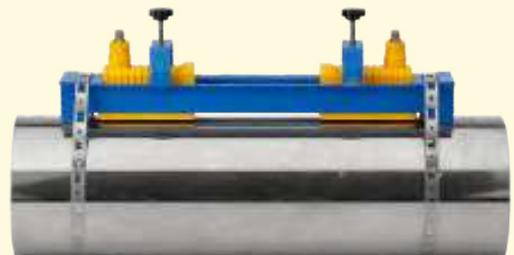
Measured Quantity Instrument or Gauge	Field Code	Range	CMC (The confidence Level is about 95%)	Comments
Liquid flowmeter ; Differential pressure	20909	3m <sup>3</sup> /h ~ 450m <sup>3</sup> /h	3.9 x 10 <sup>-3</sup>	Weighing / JAIN-CI-209-05
Liquid flowmeter ; Electromagnetic	20910			
Liquid flowmeter ; Coriolis,etc	20912			
Liquid flowmeter ; Positive displacement	20915			
Liquid flowmeter ; Turbine	20917			
Liquid flowmeter ; Ultrasonic	20919			
Liquid flowmeter ; Variable area	20921			
Liquid flowmeter ; Vortex	20923			

# Products

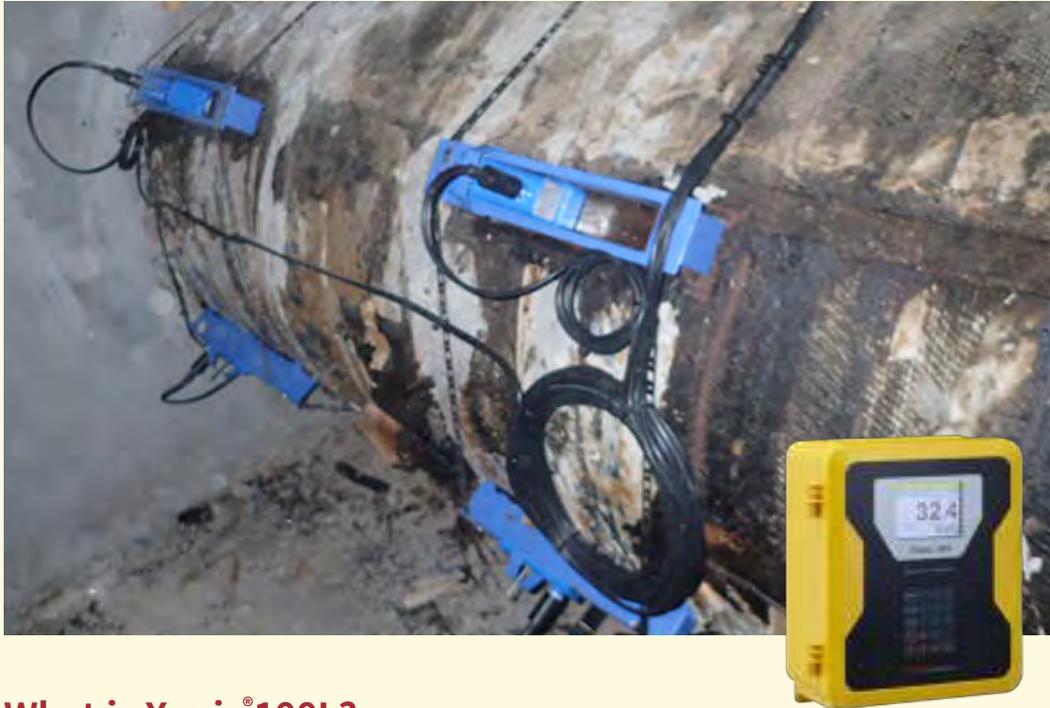
Clamp-on Ultrasonic Flowmeter <b>Xonic® 100L</b>	10
Portable Ultrasonic Flowmeter <b>Xonic® 100P</b>	14
Ultrasonic Sewer Pipe Flowmeter <b>Xonic® 100LO</b>	16
Ultrasonic in-line Gas Flowmeter <b>Xonic® 7GI</b>	18
Clamp-on Ultrasonic Gas Flowmeter <b>Xonic® 100GC</b>	20
Open Channel Ultrasonic Flowmeter <b>Xonic® 100LM</b>	22
Solar Energy Flowmeter System <b>WISOP</b>	24
Compact Ultrasonic Flowmeter <b>Xonic® 10L</b>	26
Ultrasonic Water Meter <b>Xonic® 5L</b>	28
Ultrasonic Energy Meter <b>Xonic® 10LE</b>	30
<b>Field Installation</b>	<b>32</b>

# Clamp-on Ultrasonic Flowmeter **Xonic® 100L**

- ✓ Clamp-on Transducers
- ✓ No cutting pipe for installation
- ✓ First developed in Korea
- ✓ Exported to more than 10 countries



# Xonic® 100L



## What is Xonic® 100L?

Xonic 100 measure transit-time of flow and use DSP (digital signal processing) technology to analyze ultrasonic signals. This DSP technology can remove any noise from pipe and electronics. Also, Xonic 100 use Cross Correlation and FFT (Fast Fourier Transform) technology to make very clean ultrasonic signals. Measuring pipe is from 12 ~ 6,000mm, and velocity range is from 0.02 ~ 20m/sec. Xonic 100 can measure very slow flow, so very suitable for block flow (leak) monitoring system. Also, it has two 4-20mA inputs, so user can use this inputs to receive pressure and temperature data without PLC.

## Why use Xonic® 100L?

Clamp-On Technology make installation very simple. User just attach clamp-on transducers on pipes or insertion with hottap valve transducers drill to pipe. No need to stop water supply for installation and after service. Xonic100L can work with many kinds of pipe, such as: Steel, Stainless (SUS), Ductile Iron, Copper, A/C, PVC, PE, PB, FRP or others if know sound velocity.

Turn-down ratio of Xonic100L is more than 500 :1. Xonic 100L is the best flowmeter to check minimum flow during midnight. The Flow in midnight is down to 1 m<sup>3</sup>/h for 100 mm pipe and Xonic 100L can keep the accuracy. Xonic 100L use Cross Correlation technology. The technology is able to remove most noises outside the pipe. Also, Xonic 100L can measure liquids contain heavy air and slurry.

Xonic 100L has large color graphic LCD. It allows user to read the flow, total, analog input data (pressure, level, etc.) and the ultrasonic signal diagram. So user can check how flowmeter works in field without oscilloscope as diagnostic functions. Xonic 100L is dual beam or dual path is basic model. User can use as single channel flowmeter with one pair of transducers, and dual channel or dual path flowmeters with two pairs of transducers.

# Clamp-on Ultrasonic Flowmeter Xonic® 100L

## Installation Photo



## Performance

- Clamp-on Type
- Velocity 0.02~20m/s
- Measure Water Contains 30% Air and Slurry
- No Cutting Pipe for Installation
- Oscilloscope Function
- DSP Technology (Cross Correlation)
- 12 Patents
- Positive & Negative Flow Measurement
- Two Analog Inputs for Pressure Level
- Self-Diagnostic Functions
- Touch Key Programming
- Large Color Graphic LCD Display
- Key Lock Function
- 1,000,000 Points Datalogging

## Applications

- Municipal Water, Waste Water
- Block Flow Monitoring
- Strong Acid, Solvent
- Milk, Beer, Demi-water
- Oil, Chemicals
- Cool and Hot Water
- Liquids contain Heavy Slurry and Air
- Pulp, Steel Industries
- Nuclear Power Plant
- Sea Water

## Flow Computer and Transducers

Flow Converter



Transducers



Cable and Sensor Track

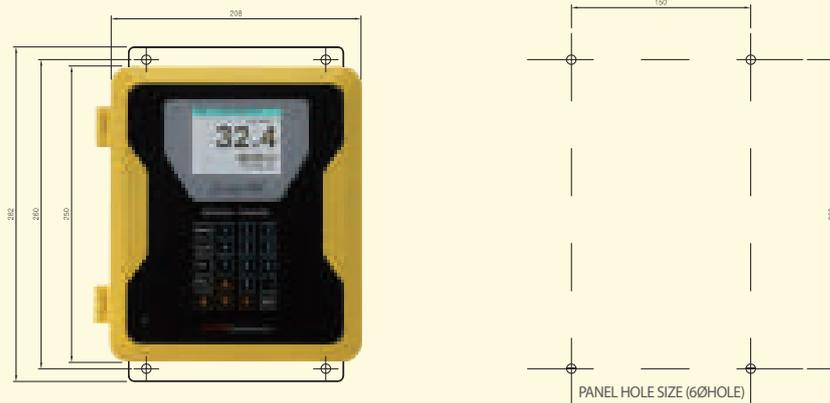


# Xonic® 100L

## Specification

Installation	Clamp-on Ultrasonic Flowmeter
Principles	Transit-Time, AR(Anti-Round) Mode
Measuring Pipe Size	12-6000mm
Accuracy	±1.0% (single path), ±0.5% (dual path)
Velocity	±0.02~20m/s
Turn-Down Ratio	500:1
Repeatability	0.25%
Required Straight Run	Upstream 10D, Downstream 5D (single path) Upstream 5D, Downstream 3D (dual path)
CPU	32-bit microprocessor
Data Input	4-20mADC
Data Output	Two 4-20mADC for flow Relay for Total RS-232C / RS-485 Modbus
Datalogger	SD 2GB
Display	Color Graphic LCD Display (flowrate: 4.5digit, Total: 12digit) Flowrate, Velocity, Total (POS, NEG, NET), Input Data (AI), Delta T, Ultrasonic Signal Shape, Frequency
Temperature Range	Flow Computer -20 ~ +75 °C Transducer -40 ~ +120 °C
Power	110 ~ 220VAC, free voltage
Enclosure	IP65
Transducer	IP68, submersible

## Drawings



	A	B	C	D	PIPE SIZE
size B	23	47	37	72	15~80
size C	35	65	35	71	50~250
size D	35	93	50	85	200~500
size E	51	145	73	110	500~6000

※ It can be changed depending on pipe material and thickness.

# Portable Ultrasonic Flowmeter **Xonic<sup>®</sup> 100P**

- ✓ **24 hours operation**
- ✓ **Water proof Model**
- ✓ **Rugged Case, IP65**



- Clamp-On, Transit-Time
- 1 path, dual path, 2 channel
- 24 hours battery operation
- IP65 Connectors
- Submersible IP68 Transducers
- Touch Key programming
- Large Color LCD Display
- Pulse Output
- Analog Output
- RS-232C Communication
- Datalogging Function
- Weight 2.4Kg



## System Description

Xonic 100P is fully digitalized, easy-to-use portable flowmeter with only 2.4Kg weight. The Xonic 100P connectors are submersible design which can be used under harsh environmental conditions including rain and sun light. Basic model has two pairs of transducer connectors for dual path or dual channel. The Xonic 100P uses patent fine-time™ DSP technology to measure virtually any type of liquids with less than 30% solids or bubbles, such as clean water, waste water, crude oil, etc.

# Xonic® 100P



Portable Xonic 100P



Rugged Waterproof Case



## Application

- As Standard Flowmeter : Xonic 100P can be used to check the performance of field flowmeters. The Xonic 100P can be used to compare field flowmeters performance.
- As Field Flowmeter : The Xonic 100P as portable device to spot-check various flow installation for virtually any liquids of up to 30% solids or bubbles.

## Types of Liquid

Xonic 100P has very strong signal, which can measure various liquids such as clean water, waste water, milk, manure, lime stone slurry, oil, gasoline, etc. Normally, transit-time is only for clean water, but Xonic 100P can measure all types of liquids using our patented fine-time TM DSP technology.

- Clean Liquids
- Acids, Benzene, Milk, Beer
- Waste Water, Lime Stone Slurries, Manure
- Municipal Water, De-Ionized Water
- Crude Oil, Diesel, Alcohol

## Performance

- Patented AR Mode
- Oscilloscope Function
- Touch Key Programming + Remocon
- 24 Hours Operation with Batteries
- Patented Fine - Time™ Measuring Technology
- DSP Functions - Cross Correlation, FFT
- Flow Velocity  $\pm 0.02 \sim 20\text{m/s}$
- Large Color LCD Display
- Submersible Connectors

## Specification

Type	Portable Clamp-on
Principle	AR Mode, Transit-Time
Accuracy	$\pm 1.0\%$ , $\pm 0.5\%$ with dual path
Measuring Pipe Size	20 ~ 6000 mm
Measuring Velocity Range	0.02 ~ 20m/s
Turn Down Ratio	500:1
Sensitivity	0.02 m/sec
Output	4-20mADC for flow / Relay for total / RS-232C for communication
Datalogger	32 Mbytes (1,000,000 loggers)
Display	Graphic Color LCD Display (320x240pixel) / Flow (4.5 digits) / Total (12 digits) / Ultrasonic Signal Shape (Oscilloscope Function) / Delta T, Signal Strength
Operating Temperature	Flow Computer -20 ~ +75°C / Transducers -40 ~ +120°C
Power	AC110~220V / Battery 8hours charging, 24hours operation
IP Rating	Flow Computer IP66 (Rainproof) / Transducers IP68(Submersible)
Transducers	Size B, 15~80mm pipes / Size C, 50~300mm pipes / Size D, 300~600mm pipes / Size E, 500~6000mm pipes ※ It can be changed depending on pipe material and thickness.

# Ultrasonic Sewer Pipe Flowmeter **Xonic<sup>®</sup> 100LO**

- ✓ High accuracy even at low flow
- ✓ Transit-Time method
- ✓ Patented Product
- ✓ Co-developed with Korea Environment Corporation



Xonic 100LO is developed for measuring full and partly filled sewer pipe. It has specially designed 4 path transducer that allows system to measure both low flow at midnight and high flow during rainy season. Comparing to doppler flowmeter, this design never disturb flow and easy to install and maintain.

# Xonic® 100LO



## Application

Xonic 100LO is especially designed to measure full and partially filled sewer pipe. It measures flow velocity directly with 4 path transducers and use level transmitter to receive level data.

## High Accuracy

Transit-Time ultrasonic flowmeter has an outstanding performance than doppler type as it uses 4 path transducers to measure velocity of each path.

## Full Pipe and Low Flow

Xonic 100LO can measure even very low flow at midnight and full pipe during rainy season.

## Reduce Maintenance Cost

Patented design is free from sand and sediments. So, transducer does not require regular inspection.

## Flow Compensation

When sediment is formed, system compensate flow by correcting sectional area.

## Sludge Deposit Alarm

System alerts only when slurry is stacked up near sensor area, and user must check the site and clean the pipe. Therefore, regular site inspection is unnecessary and maintenance cost can be reduced significantly.

## Low Carbon & Green Growth Product

Xonic 100LO is low carbon & green growth product with low power consumption. It can also be operated with solar power energy.

## Specification

Principle	AR(Anti-Round), Transit-Time Cross Correlation
Measuring Path	4 path
Measuring Width	150~800mm
Velocity	0~10m/sec
Accuracy	2%
Data Input	4-20mA (level meter)
Data Output	4-20mA, Relay, RS232C/485 modbus
Display	Large Color LCD 128x64
Temperature	Electronics: -20~+75°C / Transducer: 0~+60°C
Power	AC110~220V
Protection Degree	Enclosure: IP65 / Transducer: IP68 submersible

# Ultrasonic in-line Gas Flowmeter **Xonic<sup>®</sup> 7GI**

- ✓ **IECEX Certified**
- ✓ **KCs Certified**
- ✓ **Biogas**
- ✓ **Natural Gas**
- ✓ **AIR**



Xonic-7GI is the first ultrasonic in-line gas flow meter developed in Korea. As it uses the Ultrasonic Transit-time Technology, Xonic-7GI has superior performance compared to conventional differential pressure gas flow meters. Depending on pipe sizes, it uses one path or three paths of ultrasonic sensors, and the temperature sensor is embedded for volume compensation.

# Xonic® 7GI



## Characteristic

- Moisture or dust resistant
- 0.05 m/s Measuring low flow rates
- Wide measuring range 200:1
- No moving parts
- Pressure loss control
- Easy to install and maintain
- Temperature sensor and volume compensation

## Outstanding Performance

Xonic-7GI has a wider velocity range and higher accuracy compared to the existing mechanical type. It's dust & moisture resistant and maintains accuracy of 1.0%. The minimum to maximum flow rate ratio is over 200 times.

## Digital Signal Processing

Xonic-7GI uses Jain Technology's patented AR®(Anti-Round) beam ultrasonic signal and calculates the transmission time difference according to the velocity, using DSP technology for accurate analysis.

## Self-Diagnostic / Test Function

You can see all the operation of the flowmeter on the LCD screen. In particular, the ultrasonic signal oscilloscope function, which is easy to use, allows you to check the operating state of the flow meter immediately.

## General Specification

Measurement Method	Ultrasonic Transit-Time Difference
Velocity	-30m/s ~ 30m/s
Minimum Velocity	0.05m/s
Display	Flow (Instant, Standard, Mass), Total Flow, Velocity
Accuracy	1.0%
Reproducibility	0.25%
Diagnostic Function	Shape of Ultrasonic Signal, Value Gain, ΔT, FFT
Measuring Gas Type	Natural gas, Biogas, Air
Ex Certification	Domestic : KCs 22-KA2BO-0594X International : IECEx KTL 22.0029X
Ambient Temperature	-20°C ≤ Ta ≤ 60°C
Protection Level	Ex ia II C T6 Ga / Ex db II C T6 Gb

## Converter

Encloser	IP68
Explosion Proof IECEx	IECEx FTZU 09. 0031U
In / Output	Analog In Analog Out
Interface	RS-232C, RS-485 MobBus
Power	12~24VDC

## Transducer

Flange Range	50~ 300mm flange type
Material	Stainless
Working Pressure	20 bar below

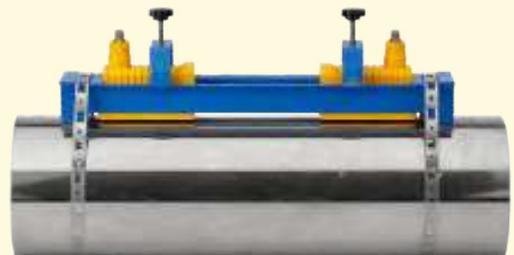
※ Above specifications can be changed without prior notice. Xonic® is a registered trademark of JAIN TECHNOLOGY and AR® (Anti-Round) Beam is JAIN TECHNOLOGY's patented technology.

# Clamp-on Ultrasonic Gas Flowmeter **Xonic<sup>®</sup> 100GC**

✓ **Natural Gas**

✓ **Fuel Gas**

✓ **Vent Gas**



Xonic 100GC is a transit-time ultrasonic flowmeter with outstanding performance compared to the differential pressure flowmeter. Depending on pipe size, system use 1 or 2 path ultrasonic sensor and use temperature sensor for volume compensation. Xonic 100GC is the first clamp-on ultrasonic gas flowmeter developed in Korea to replace high-end foreign brands by maintaining performance and reducing price of conventional gas flowmeter.

# Xonic<sup>®</sup> 100GC



## Feature

- Clamp-on Ultrasonic Sensor
- Measure low flow rate 0.05m/s
- Wide measuring range 200:1
- No moving part
- Pressure loss control
- Easy to install and maintain
- Temperature sensor and volume compensation

## Clamp-on Transducer

Xonic 100GC is intrinsically safe as it uses clamp-on transducer without cutting pipe to measure flow. In case of steel pipe, it operates at 5Kg/cm<sup>2</sup> pressure.

## Digital Signal Processing

In order to analyze ultrasonic signal accurately, Xonic 100GC use DSP advanced technique to calculate the time lag according to the flow velocity. System consecutively maintains high accuracy by detecting clear signal even there is heavy noise.

## Self-Diagnostic Function

Xonic 100GC has graphic LCD that allows user to check operational status in the field. Particularly, with a simple manipulation, the oscilloscope function makes it possible to determine the operational status of gauge in the field.

## Safe Installation & Maintenance

Xonic 100GC is suitable for measuring explosive gas as the clamp-on transducer does not contact directly with gas and it is easy to install and maintain.

## 2-Path Measurement

Xonic 100GC use two path measurement method to maintain top performance in the field. Two path measurement advantage is that it still can keep accuracy even the straight pipe run is short.

## Specification

Principle	Transit-Time
Operating pressure	For steel pipe 5Kg/cm <sup>2</sup>
Velocity (bi-direction)	-30 m/s ~ 30 m/s
Display	Instant flow(standard), Total flow, Velocity
Accuracy (Reading)	1.0%
Reproducibility	0.25%
Diagnostic Function	Ultrasonic signal shape, Gain value, ΔT, FFT
Application	Natural gas, Gas, AIR

## Converter

Temperature	-20 ~ +80°C
Ex-proof	IECEX_ Ex d II C, ATEX
Protection degree	IP65
In/Output	Digital Out _two normally open collector Analog Out _two 4-20mA Analog In_One 4-20mA
Interface	RS-232C, RS-485
Power	AC110~220V

## Transducer

Ultrasonic transducer	Clamp-on
Material	Stainless 316
Protection degree	IP68, intrinsically safe
Temperature	-20 ~ +80°C
Temperature sensor	4 wire, -40 ~ +120°C

# Open Channel Ultrasonic Flowmeter **Xonic® 100LM**

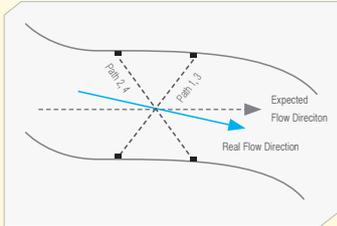
- ✓ 4 path transducers
- ✓ Cross Flow Installation
- ✓ 2 or 4 measuring path



Xonic100LM Ultrasonic Open Channel Flowmeter use ultrasonic transit-time method for flow velocity and use level meter to receive level data. Xonic 100LM not only measure velocity, but measure sound speed and can compensate temperature change by it's own diagnostic functions. Xonic 100LM is newly developed and has very sophisticated diagnostic functions for better performance.



# Xonic® 100LM



## System Description

Xonic 100LM use Cross- Correlation and Fast Fourier Transform technics to measure more accurate flow rate. This DSP technology makes Xonic 100LM more reliable, maintainable and accurate.

Xonic 100LM use certified new technology PATENTED “Very precise time measurement method” and also use PATENT “Transducer Design for Open Channel”. The patent is about transducers alignment method in field, and engineers can align one transducers to opposite transducer very precisely with laser pointer.

## Application

Xonic 100LM measure flow velocity directly with patented 4 path transducers. Transducers are located at the end of each side to prevent any obstructions, and level is located on the top of the open channel, and accuracy is within 2% of actual flow.

## Cross Flow Installation

In case of winding open channel, Xonic 100LM can use Cross Flow Installation to keep better accuracy. Path 1 & 3, Path 2 & 4 can be installed as cross path to keep better accuracy.

## Specification

Principle	Anti-Round Mode, Transit-Time
Measuring Path	2 or 4 path
Measuring Width	30 meters
Accuracy	2%
Sensitivity	0.01 m/s
Data Output	4-20mADC, Relay, RS-232C / RS-485 ModBus
Data Input	4-20mADC
Datalogger	32Mbytes
Display	Large Color LCD (128x64)
Temperature Range	Electronics -20 ~ +75°C / Transducers 0 ~ +60°C
Power	110~220VAC, free voltage
Enclosure	Electronics : IP65 / Transducer : Submersible (IP68)

## Solar Energy Flowmeter System (Block Flow Monitoring)

# WISOP



**No civil engineering and excavation work is required.**

**No pipe cutting or welding for flowmeter installation is required.**

Solar Energy Flow System is eco-friendly and low-carbon, so it can be used for municipal water monitoring system. The system has beautiful design and do not require much space for installation. Unlike old cabinet type flowmeter panel, this solar power panel makes streets beautiful and shop owners do not raise complaints.

# WISOP



Inside of system



Installed Solar Power Block Flow System



Clamp-on Ultrasonic Flowmeter Sensor



## System Description

Solar Power Flow Monitoring System only use solar energy for operation. The system has 80W solar panel, and 5 rechargeable batteries, and clamp-on ultrasonic flowmeter. Total power consumption of the system is only 5W per hour, so the system can operate 30 days without sun.

## Wireless Communication(Optional)

As it supports wireless communication, no expense for civil engineering and excavation work. Wireless communication system does not require a lightning arrester, therefore no lightning risk through the communication line.

## Performance

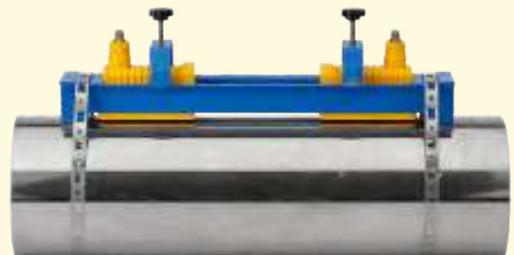
- Only Solar Power Required
- Beautiful Design
- Wireless CDMA Modem Communication(Optional)
- No Cutting pipe
- No AC Power Required
- No Cooling Fan (unique design for air cooling)
- Patented Design
- Patented AR Mode
- Operate 30 days without sun
- 1 Ultrasonic Flowmeter
- 5 Rechargeable Batteries
- 1 CDMA Modem
- 1 Charge Controller

## Specification

Power	Solar 120W Panel, 15V
Communication	RS 232 / 485 (wireless communication)
Flowmeter	Clamp-on, Ultrasonic, Transit-Time
Panel Size	Height 3.0M, 300Ø, Stainless steel
Data Inputs	Two (Pressure or Level)
Accuracy	1.0% (single path)

# Compact Ultrasonic Flowmeter **Xonic® 10L**

- ✓ **Clamp-on Type**
- ✓ **AR Mode**
- ✓ **Compact and Cheap**



Xonic 10L use DSP technics - cross correlation and fast fourier transform - and it analyze ultrasonic signal with pico-seconds time resolutions. Patented AR (Anti-Round) Mode ultrasonic signal make Xonic 10L to measure even lime stone slurry, waste water, and orange syrup juice.

Xonic 10L model is very compact and economic but performance is same with high end model Xonic 100L.

# Xonic® 10L



Small pipe(50~300A)



Small Diameter Installation



## Performance

- AR (Anti-Round) Mode Ultrasonic Flowmeter
- Transit-Time Method
- Oscilloscope Function
- Measure from 0.02m/s
- Easy & Fast Installation
- Clamp-On Type
- Patented Transducer Block or clamp-on transducers

## Application

Xonic 10L is ideal for small pipe applications such as cut off block area flowmeters to monitor water consumption and flowmeters for chemical plants. Especially, Xonic 10L can measure velocity from 0.02 m/s, so it can be used to monitor small water leakage of cities at midnight.

## Transducer

Transducer is available for 12~300mm pipes, and it is made of special plastics. Transducer can be fastened strongly on pipe using mounting track and single stainless strap.

## Economic Flowmeter

All function is same with high end model Xonic 100L, but price is economic. Xonic 10 can replace any type of flowmeters, such as magnetic flowmeters, orifice flowmeters, turbine flowmeters without cutting or welding the pipe. Xonic 10L is clamp-on type, so cost for installation or repair is very simple and economical.

## Specification

Principle	Transit-Time, ARMode®
Display	Color Grapic LCD, Flow, Total, Analog Inputs, Delta T Oscilloscope Graphic, Signal Strength
Transducer	Clamp-On
Velocity	0.02~20m/s
Accuracy	1.0 % (single path)
Sensitivity	0.01 m/s
Data Output	4-20mADC, RS-232C
Datalogger	32Mbytes
Temperature	Flow Computer -20 ~ +75°C / Transducers -40 ~+120°C
Power	12~24VDC (AC adaptor included)
Enclosure	Flow Computer(IP65) / Transducer, submersible(IP68)

# Ultrasonic Water Meter **Xonic<sup>®</sup> 5L**

- ✓ **Stainless Steel Body**
- ✓ **8 years Battery Operation**
- ✓ **Wireless infrared communication**

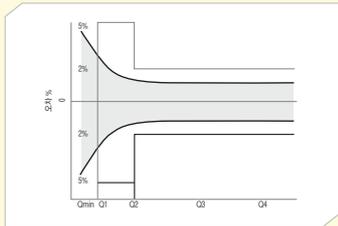


Meter size		50	80	100	150	200	250	300
Q4	Max Flow m <sup>3</sup> /h	20	200.2	312.5	390.6	787.1	1250	1250
Q3	Normal Flow(±2%)	16	160.2	250	312.5	629.7	1000	1000
Q2	Spread Flow(±2%)	0.64	2.05	3.2	4.0	8.06	10	16
Q1	Min Flow(±5%)	0.128	1.28	2.0	2.5	5.04	6.25	10
	Start Flow	0.048	0.641	1.0	1.25	2.52	3.0	8.0
	Flange Length	305mm	240mm	240mm	300mm	350mm	450mm	500mm

# Xonic<sup>®</sup> 5L



Ultrasonic Water Meter Display



- Q4 = Max Flow ( $\pm 2\%$ )
- Q3 = Normal Flow ( $\pm 2\%$ )
- Q2 = Spread Flow ( $\pm 2\%$ )
- Q1 = Min Flow ( $\pm 5\%$ )



## System description

Xonic 5L is stainless steel, no moving parts, battery operating, fully digitalized Water Meter for municipal water applications. Also, Xonic 5L can measure clean water, dirty water, chemicals, oil, alcohol, etc, so it can replace conventional water meters.

## No Moving Parts

- No Turbine or Impeller
- No Gear Box
- No Magnetic Parts

## Stainless Steel Body

- No Corrosiveness
- No Rust

## Fully Digitalized Water Meter

- Ultrasonic Transit-Time Method
- Empty Alarm
- Total & Flow Indication
- Pulse Output (1m<sup>3</sup>/pulse)
- Bi-Direction Flow
- 9.5 Digit Total
- Battery Operating (8 Years)
- Same Size with Turbine

## Application

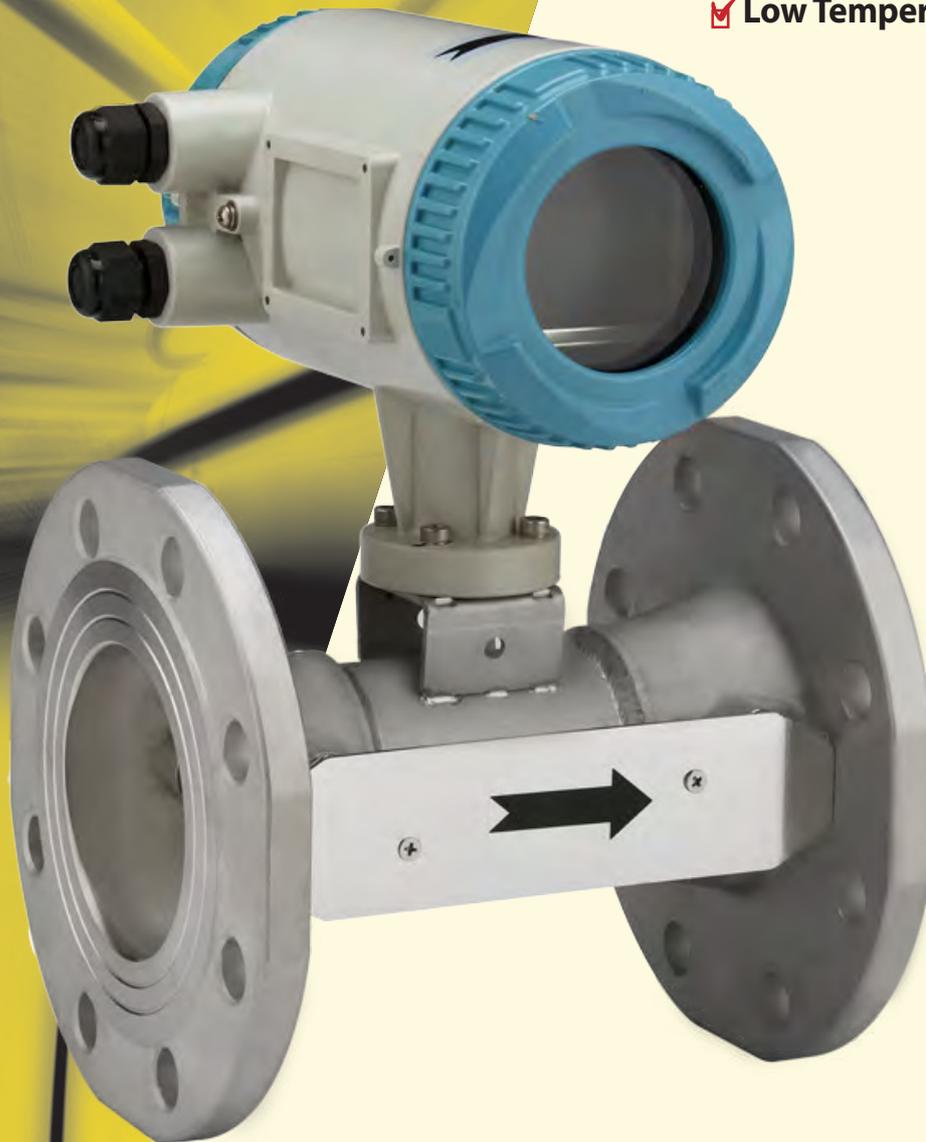
- Water Meter
- Chemical
- Semiconductor
- Oil Refinery
- Flow Monitoring
- Steel
- Ship Manufacturing
- Irrigation

## Specification

Measuring Method	Ultrasonic Transit-Time / 1 Pair Insertion Transducer
Accuracy	2.0% RD
Measuring Range	0.05~10 m/s
Sensitivity	0.01 m/s
Output	IrDA Communication
Display	Total & Flow / Reverse Flow / Empty Alarm / Operation Status / Communication
Operating Temperature	-20 ~ +75°C for Electronics / -40 ~ +90°C for Transducers
Datalogger	Option
Protection	IP68 for Spool / IP65 for Remote Electronics
Spool Material	SS C 13A

# Ultrasonic Energy Meter **Xonic<sup>®</sup> 10LE**

- ✓ District Heating
- ✓ High Temperature Liquid
- ✓ Low Temperature Liquid



Xonic10LE is insertion type ultrasonic flowmeter with 1 path, 2 path, 3 path spool. It has no moving parts and fully digitalized with precise temperature sensors. Xonic10LE can measure clean water, dirty water, chemicals, oil, alcohol, etc, so it can replace conventional flowmeters.

# Xonic® 10LE



## No Moving Parts

- No Turbine or Impeller
- No Gear Box
- No Magnetic Parts

## Stainless Steel Body

- No Corrosiveness
- No Rust

## Fully Digitalized Water Meter

- Ultrasonic Transit-Time Method
- Bi-Direction Flow
- Empty Alarm
- BTU Flow & Total / Volume Flow & Total
- RS-232C / 485 Modbus / Pulse Output / 4-20mA Analog Output
- Same Size with Turbine

## Specification

Measuring Method	Ultrasonic Transit-Time / 1~3 Pair Insertion Transducers
Accuracy	0.5% RD
Measuring Range	0.05~10 m/s (flow velocity) / -40 ~ +150°C(temperature)
Sensitivity	0.001 m/s
Temperature Sensor	PT500
Output	RS-232C / 485, 4-20mA, Relay
Display	Flow & Total / BTU Flow & Total / Graphic Mode (diagnostic) / -signal shape, strength, etc
Operating Temperature	-20 ~ +60°C for Electronics / -40 ~ +150°C for Transducers / -100 ~ +150°C for Temperature
Datalogger	32Mbytes
Protection	IP68 for Spool / IP65 for Electronics
Spool Material	Stainless Steel 304

## Flow Range

NO	size	start (q0)	min (qi) 50:1	max (qp)	over (qs)
1	20mm	0.015	0.03	1.5	3
2	25mm	0.07	0.14	7	14
3	40mm	0.1	0.2	10	20
4	50mm	0.15	0.3	15	30
5	65mm	0.25	0.5	25	50
6	80mm	0.45	0.9	45	90
7	100mm	0.7	1.4	70	140
8	125mm	1	2	100	200
9	150mm	1.5	3	150	300
10	200mm	2.5	5	250	500
11	250mm	5	10	500	1000

# Field Installation

*Technology  
Goes with Flow*

## Field Installation



Seoul City (Xonic 100L)



K-Water (Xonic 100L)



Seoul City (Xonic 100L)



Taean-gun (Xonic 100L)



Romania (Xonic 100L)



Vietnam (Xonic 100L)

## Field Installation



Foreign Ultrasonic Flowmeter(Top) and Jain Technology Ultrasonic Flowmeter(Bottom)  
(K-Water Profit Sharing Task 2014)



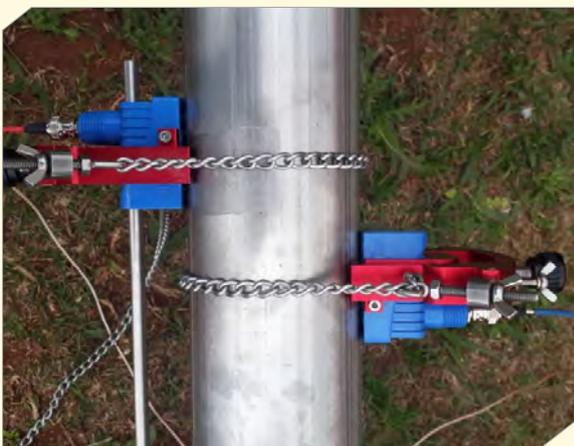
Foreign Ultrasonic Transducer (Green) and Jain Technology Ultrasonic Transducer(Blue)  
(K-Water Profit Sharing Task 2014)



Qatar (Xonic 10L)



Thailand (Xonic 10L)



Brazil (Xonic 100P)



UAE (Xonic 100P)

## Field Installation



Thailand (Xonic 100P)



Thailand (Xonic 100P)



Indonesia (Xonic 100P)



Malaysia (Xonic 100P)



Philippines (Xonic 100P)



Philippines (Xonic 100P)

## Field Installation



Wondang Reservoir (Xonic 100LM)



Jecheon City (Xonic 100LM)



Chungju City (Xonic 100LM)



Jeju City (Xonic 100LM)



USA (Xonic 100LM)



Italy (Xonic 100LM)

## Field Installation



Gwangju City (Xonic 100LO)



Jeju City (Xonic 100LO)



Ansong City (Xonic 100LO)



Uiwang City (Xonic 100LO)



Chungju City (Xonic 100LO)



Indonesia (Xonic 100LO)

## Field Installation



Seoul City (WISOP)



Hanam City (WISOP)



Seoul City (WISOP)



Jeju City (WISOP)



Iran (Xonic 5L)



Seoul City(Xonic 5L)

## Field Installation



Chungju City (Xonic 10G)



Chungju City (Xonic 10G)



Korea District Heating Corporation (Xonic 10LE)



Korea District Heating Corporation (Xonic 10LE)

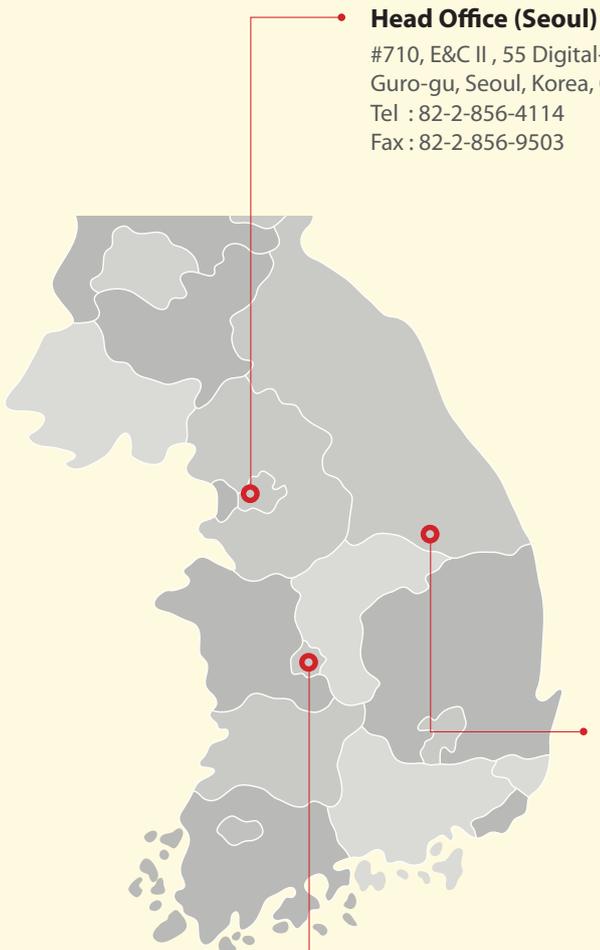


Korea District Heating Corporation (Xonic 10LE)



Korea District Heating Corporation (Xonic 10LE)

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# *Technology Goes with Flow*

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